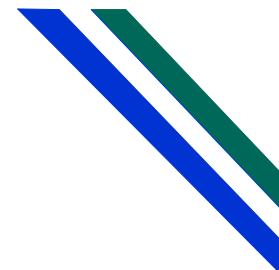


LEYLAND-TRIUMPH SALES COMPANY, INC.

**WESTERN ZONE**



TO: ALL TRIUMPH DEALERS - WESTERN ZONE

ATTN: SERVICE

BULLETIN T-64-32

SUBJECT: TR-4 SOLENOIDS

DATE: SEPTEMBER 25, 1964

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In the event of replacement of TR-4 starter solenoids becoming necessary due to damage from carburetor gasoline seepage, it should be relocated approximately 4" further over to the right on the firewall to avoid recurrence.

The solenoid is currently attached to the firewall by bolts and captive nuts. After removing the solenoid, replace the bolts in the holes that are left vacant and attach the solenoid in the new position using metal thread attachment screws or bolts if preferred.

The existing wiring is long enough to accommodate fitting the solenoid in the new position and inasmuch as the additional time involved for relocating the solenoid is fractional, the labor time entailed is approximately the same as the straight out replacement in its present position.