



TO: ALL TRIUMPH DEALERS - WESTERN ZONE  
DEPT: SERVICE DEPARTMENT  
SUBJECT: CLOSED CIRCUIT BREATHER MAINTENANCE -  
ALL MODELS

BULLETIN T-65-16

DATE: APRIL 15, 1965

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Original type connected directly to the outside of the air cleaners.

Procedure

Slacken the pipe clips and remove pipe. Clean out pipe and flame trap (located in pipe adjacent to "Y" piece) by washing with methylated spirits (denatured alcohol) and blowing out with compressed air line.

Later type incorporating Smiths valve connection directly into inlet manifold.

Procedure

At 12,000 mile intervals slacken the pipe clips and remove the breather pipes, remove the nut and bolt retaining valve and remove the valve. Disengage the clip from the valve body and lift out the diaphragm and spring. Clean the components by washing them in methylated spirits (denatured alcohol). Ensure that the breather pipes are clean and serviceable. Reverse the dismantling sequences to reassemble.

Note

When the breather valve is cleaned, remove the oil filler cap and check that the breather hole is unobstructed and that the joint washer is serviceable.