



TO: ALL TRIUMPH DEALERS - WESTERN ZONE

DEPT: SERVICE DEPARTMENT

BULLETIN T-66-7

SUBJECT: FAN PULLEY FAILURE - TR-4A ONLY

DATE: JANUARY 6, 1966

Should failure of the fan pulley be experienced on cars fitted with a plastic type fan, the following procedure should be adopted:

- A. Remove fan, extension and broken pulley.
- B. Fit new pulley, part number 110023 rear half and 107252 front half.
- C. Using the rear half of the pulley as a template, drill three additional holes $17/64$ " (6.7469 mm) in the fan extension.
- D. Re-assemble pulley and extension using three additional nuts, bolts and washers, part numbers HB0111, WP0127 and TN3207, making six in all.
- E. Replace existing fan.

NOTE:

At commission number CT-56117 reversion to the metal fan, as fitted to earlier models, took place. It is not necessary to fit a metal fan when dealing with the above complaint.

If, however, a plastic fan fouls the radiator block through excessive deflection of the blades, it should be replaced by a metal one, part number 211986 and its respective parts, together with a new hub extension part number 128318.

Broken fan pulleys will not be experienced with the metal bladed fan.